

Technical Data Sheet

Hifax TYC 1400X BLACK

Polypropylene Compounds

Product Description

Hifax TYC 1400X BLACK has a very high melt flow, 1,650 MPa flexural modulus, low density mineral-filled, paintable thermoplastic elastomeric olefin (TEO) resin. It has an excellent balance of properties and processability, and is typically used for automotive bumper fascias and exterior trim applications.

Status	Developmental
Availability	North America
Application	Automotive Parts; Bumpers; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	30	g/10 min	ASTM D1238
Density, (23 °C)	0.95	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	1650	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	22	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	40	kJ/m ²	ISO 179
(0 °C)	15	kJ/m ²	ISO 179
(-40 °C)	3.2	kJ/m ²	ISO 179
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.